

## 1995 Dodge B2500 VAN

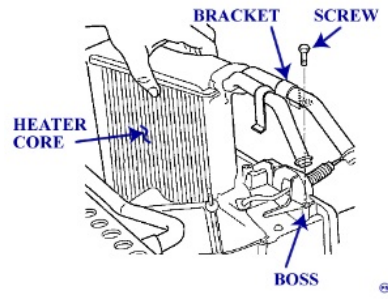
Submodel: | Engine Type: V8 | Liters: 5.9

Fuel Delivery: FI | Fuel: GAS

### Front

#### To Remove:

1. Before servicing the vehicle refer to the precautions at the beginning of this section.
2. Remove or disconnect the following:
  - The heater-A/C housing from the engine compartment
  - The top cover from the heater-A/C housing



- The screw securing the heater core line support bracket to the mounting boss on the top of the heater-A/C housing
- The heater core out of the heater-A/C housing

#### To Install:

1. Install or connect the following:
  - The heater core into the bottom of the heater-A/C housing
  - The screw securing the heater core line support bracket to the mounting boss on the top of the heater-A/C housing
  - Tighten the mounting screw
    - A. Torque to: **22 Nm (200 inch. lbs.)**
  - The top cover to the heater-A/C housing
  - The heater-A/C housing in the engine compartment

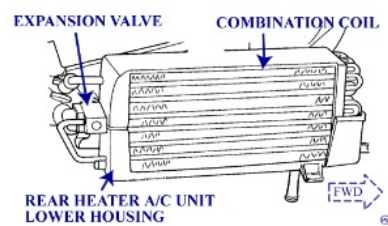
### Rear

#### Combination Coil

The combination coil is used only on models with the optional rear heater-A/C unit and can be removed without removing the rear heater-A/C unit from the vehicle.

#### To Remove:

1. Before servicing the vehicle refer to the precautions at the beginning of this section.
2. Remove or disconnect the following:
  - The negative battery cable
  - The expansion valve from the combination coil
  - The coolant
  - The rear heater-A/C unit heater hoses from the combination coil heater lines
3. Plug or tape over the opened combination coil heater lines and hoses.
4. Remove or disconnect the following:
  - The vertical duct from the rear heater-A/C unit
  - The horizontal duct from the rear heater-A/C unit
  - The upper housing from the rear heater-A/C unit



- The combination coil from the rear heater-A/C unit lower housing

#### To Install:

1. Install or connect the following:

- The combination coil into the bottom of the rear heater-A/C unit lower housing
- The upper housing onto the rear heater-A/C unit.
- The horizontal duct to the rear heater- A/C unit
- The vertical duct to the rear heater-A/C unit
- The tape from the rear heater-A/C unit combination coil heater lines and hoses
- The heater hoses to the combination coil heater line
- The coolant
- The expansion valve into the combination coil

**NOTE:** If the combination coil is replaced, add **2 fluid ounces (60 ml)** of the recommended refrigerant oil to the refrigerant system.